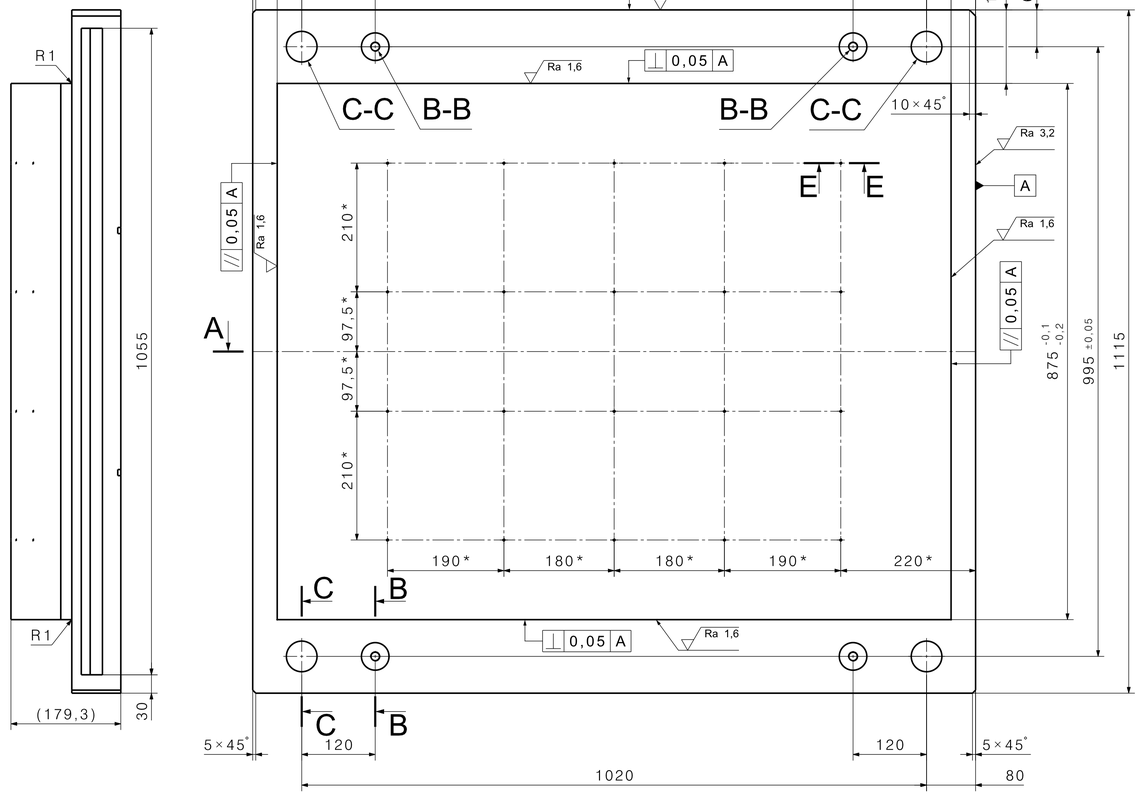
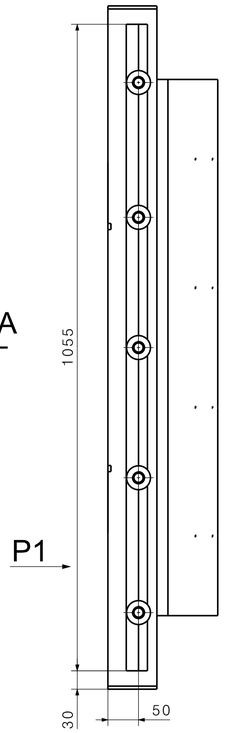
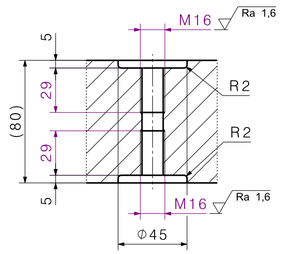
Ra 12,5

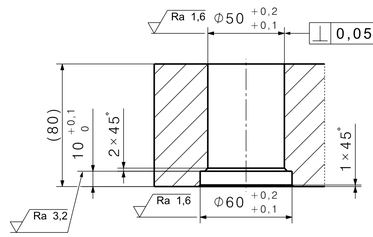




B-B
1:2
Otvory pro závěsné prveky
Pro 4 místa

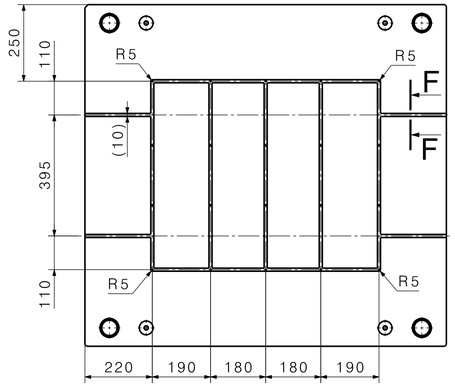


C-C
1:2
Otvor pro vodící pouzdro
Pro 4 místa



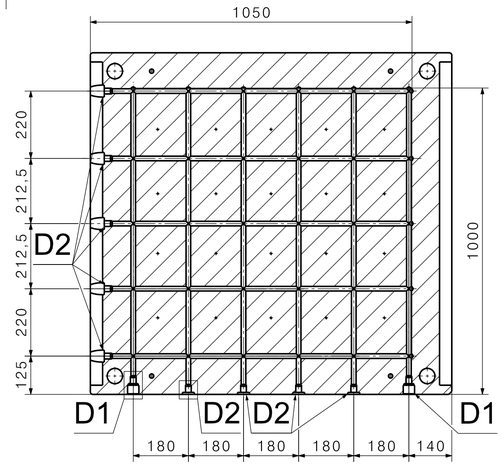
D1
1:2
Pro 2 místa

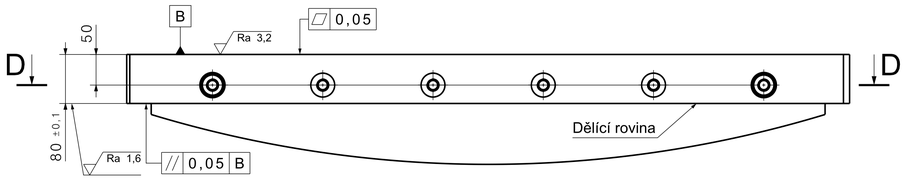
P1
1:10
Drážky (10 mm) kótovány na střed



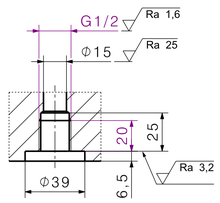
F-F
1:2

D-D
1:10
Otvory pro rozvod temperace

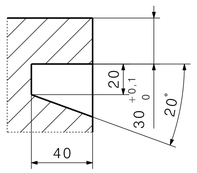




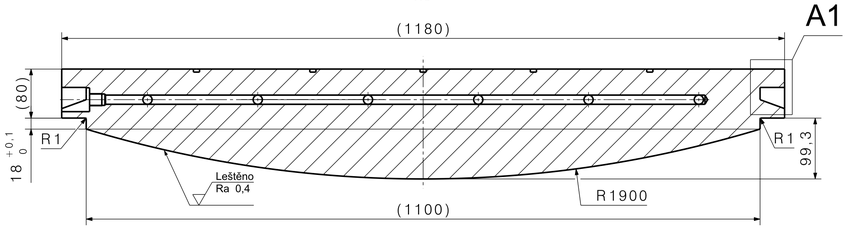
D2
1:2
Pro 9 míst



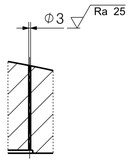
A1
1:2
Pro 2 místa
Symetricky na druhé straně

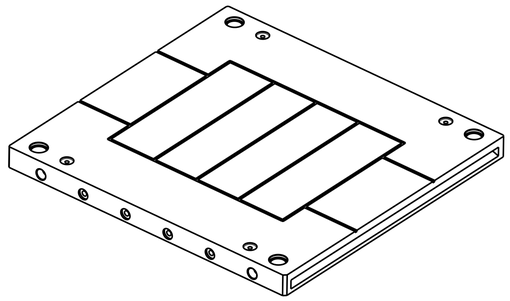


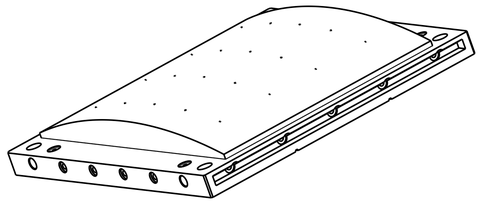
A-A
1:5



E-E
1:5
Odvzdušnění formy
Poloha otvorů kóty zn. (*)
Pro 20 míst







Technologické požadavky:

1. Kaleno na HRC min. 65, do hloubky 0,8-1 mm
2. Po kalení popouštět pro odstranění vnitřního pnutí

	Nepředepsané tolerance Unspecified tolerances: ISO 2768 - mK	Označení drsností Roughness designation: ISO 1302	Tolerance závitů Thread tolerances: ISO 965-1
Vypracoval / Drawn:	OHNUT.ADAM	Technolog-svářeč / Weldment engineer-technologist:	
Kontroloval / Checked:		Schválil / Approved:	
Technologičnost / Technologist:			
Materiál konečný / Final material: 1.2358	Materiál výchozí / Default material: 1.2358	Čistá hmotnost / Weight NETTO: 1 330,9 kg	Platné od / Valid from:

UTB FT 2016

Název: Forma svršek

Title: Mold upper part

Formát / Size: A4_i | Měřítko / Scale: 1 : 2 | List / Sheet No.: 1 | Listů / Sheets: 1

Č. výkresu: DWG. No.: UTB-AO-00.02 | Ver.: 0